

Knowledgeable. Experienced. Dependable.

MDPE GAS PIPE

# **MDPE** Gas Pipe

Teel's medium-density polyethylene gas pipe is made from 2708 MDPE material that meets or exceeds regulatory and performance standards for gas applications up to 120 psi. It is compliant with PHMSA requirements for regulated gas distribution operations and is compliant with all standard joining techniques.

## **Product Specifications**

SDR: 9 - 15.5

Size Range: 0.5"- 6" diameter

Coil Length: 150' - 2,000' or longer depending on size. Also available in 40' or 50' sticks.

### **ASTM-Driven Quality Assurance**

#### **Initial Validation**

- Resistance to Crack Propagation ISO 13477 & ISO 13478
- Chemical Resistance D368
- HDB Validation D2837
- Elevated Temperature Service D2837
- Squeeze Off D1598
- Cell Class D3350
- Additive Classes D3350

### **Semi-Annual Testing**

Sustained Pressure – D1598

#### **Production Testing**

- Bend Back D2513-18a
- Elongation at Break D638
- Thermal Stability D3350
- Melt Index D1238
- · Dimensional Requirements D2122
- Minimum Hydrostatic Burst Pressure D1599







## Experience Worth Depending On.

We have been working in the pressure pipe market for several years extruding both traditional and cutting edge materials using our technical knowledge and world-class systems.

#### MDPE Gas Pipe Benefits

- Resistant to:
  - Slow crack growth
  - Rapid crack propagation
  - UV degradation
  - Most gas solvents and chemicals
- Suitable for natural gas, meter, and LPG/propane systems
- Suitable for an underground environment
- Capable of butt fusion
- Light weight, flexibility, and long laying lengths aid in installation