

Standard Gas Pipe Packaging

Coil Configurations

1/2", 3/4", & 1" CTS Sizes

1. Stretch wrap is applied to the outside of the coil once desired footage is achieved. Coils are then palletized in accordance with Teel's Polyethylene Gas Pipe Dimensions and Packaging document.
2. There are no straps. The friction of the shrink wrap holds the pallet together. Once pallets are complete, they are wrapped twice with pallet wrap.
3. These coils are intended to be paid off from the inside. Do not cut the wrap off or the coil will not hold together during use.

1/2" & 3/4" IPS Sizes

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2. There are no straps. The friction of the shrink wrap holds the pallet together. Once pallets are complete, they are wrapped twice with pallet wrap.
3. These coils are intended to be paid off from the inside. Do not cut the wrap off or the coil will not hold together during use.

2" IPS Sizes

1. Before a completed coil is removed from the winder, the coil is banded in three locations 120° apart. One of the three locations is 6" from the loose end at the outer diameter of the coil. Caps are placed on the coil ends.
2. The coil is then removed from the winder and is placed on a pallet covered with cardboard. The first coil is banded to the pallet.
3. 500' coils are stacked 7 high. The first coil is banded to the pallet in two opposite corners. Coils are then banded to each successive coil as they are stacked (coils 1-2, then 2-3, then 3-4, then 4-5, then 6-7). Two more bands are secured around the entire stack through the center.
4. 1,500' coils are stacked two high. The first coil is banded to each of the four sides of the pallet. The second is banded to the first coil. Two more bands are secured around the entire stack through the center.
5. The palletized stack is then shrink-wrapped twice and is ready to be loaded on a truck.

4" IPS Sizes

1. Before a completed coil is removed from the winder, the coil is banded in three locations 120° apart at each layer of the coil. Bands are used as necessary at the end of the coil to contain the tail of the pipe. Caps are placed on the coil ends.
2. The coil is then removed from the winder and is placed on a 96" pallet. The first coil is banded to the pallet through holes cut in the cardboard.
3. 500' coils are stacked 2 high. The first coil is banded to the pallet in two opposite corners. The second pallet is banded in four opposite corners, providing more security for both coils.
4. The palletized stack is then shrink-wrapped and is ready to be loaded on a truck.
5. 1,000'+ coils are packaged individually using a special cradle pallet. The cradles hold the coils vertically, which allows them to be handled easier in the field.



Note: For 4"-6" sizes, a hook is attached when a coil is started, and the leading pipe edge is cut at a bias to prevent damage to the next coil layer. This is part of the normal manufacturing process and is not a defect or damage to the product.

6" IPS Sizes

1. Before a completed coil is removed from the winder, the coil is banded in six locations 60° apart at each layer of the coil. Bands are used as necessary at the end of the coil to contain the tail of the pipe. Caps are placed on the coil ends.
2. 500' coils are placed upright on a single cradle-style pallet. Coil is banded in four locations to the pallet.